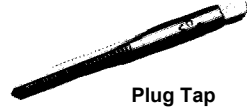


Thread Insert Taps



Bottoming Tap



Plug Tap

BOTTOMING TAP STOCK NO.	PLUG TAP STOCK NO.	INSERT THREAD SIZE	DRILLING DATA		
			DRILL SIZE	HOLE SIZE	
				MIN.	MAX.
Y14-BT2	Y14-PT2	# 2-56	3/32	.0899	.0961
Y14-BT4	Y14-PT4	# 4-40	31	.1175	.1252
Y14-BT6	Y14-PT6	# 6-32	26	.1448	.1527
Y14-BT8	Y14-PT8	# 8-32	17	.1708	.1781
Y14-BT10	Y14-PT10	# 10-24	13/64	.1990	.2080
Y14-BT11	Y14-PT11	# 10-32	7	.1968	.2041
Y14-BT12	Y14-PT12	1/4-20	17/64	.2608	.2704

Taps can be used for limited production in steel by drilling to maximum tap hole size.

F
36A